



VÖLKEŁ at the Rallye Dakar: High-performance threading tools in action!



Dear business partners,

This upcoming January, VÖLKEŁ Threading Solutions will have its own team at the spectacular **Rallye Dakar Classic**, where we will be competing with several G-Wagons. The "Fast Assistance" Mercedes 2636 6x6 service trucks from the VÖLKEŁ Dakar team will of course be equipped with high-quality VÖLKEŁ and V-COIL products. Our products ensure that damaged or defective threads can be repaired quickly and safely so that our service technicians always have the right tools to hand. In this way, they can keep the three G-Wagons ready for racing safely and quickly:

[VÖLKEŁ HSS threading tool set M3-24 \(art. no. 48006\)](#)
in robust metal case for clean and safe storage

This extensive range of threading tools includes hand taps and round dies in the dimensions M3 - M24. Also included are the matching adjustable tap wrenches and tap holders.

VÖLKEŁ Hand Tap set (3-piece):

- Consisting of rougher, intermediate and finisher.
- For general use by hand.
- Non abrasive material up to 900N/mm², unalloyed and low-alloy steels.
- High-quality finishes, ground and relief-ground.
- Manufactured to German industry standards from HSS quality steel (DMo5, M2) on modern CNC machines.
- Guarantee for a perfect, clean and dimensionally accurate thread in 3 steps.

VÖLKEŁ Round Dies:

- For general use by hand.
- Non abrasive material up to 800N/mm², unalloyed and low-alloy steels.

- Manufactured in a high-quality design according to German industrial standards from HSS quality steel (DMo5, M2).



Dimensions

M3 - M24

These high-performance tools are a guarantee for first-class thread cutting and will also be demonstrating their skills at the Rallye Dakar Classic.

We warmly invite you to find out more about our products and will be happy to provide you with further details.

You can find more information about the **VÖLKE**L team and the **Rallye Dakar Classic** [here](#).

VÖLKEL - Threading Solutions

Imprint

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